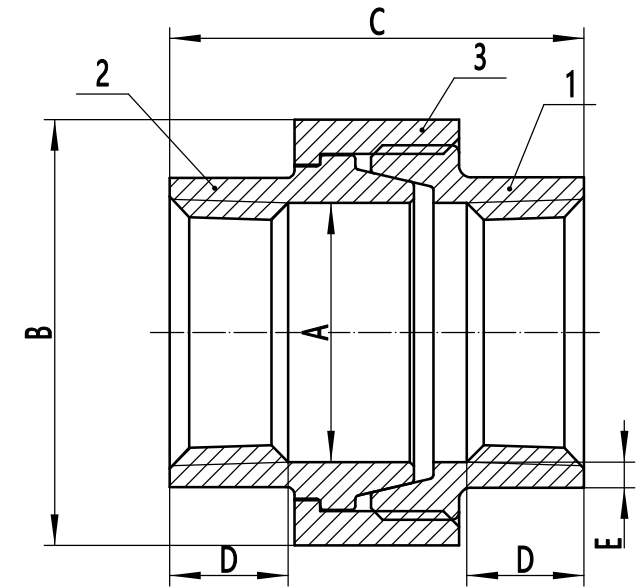
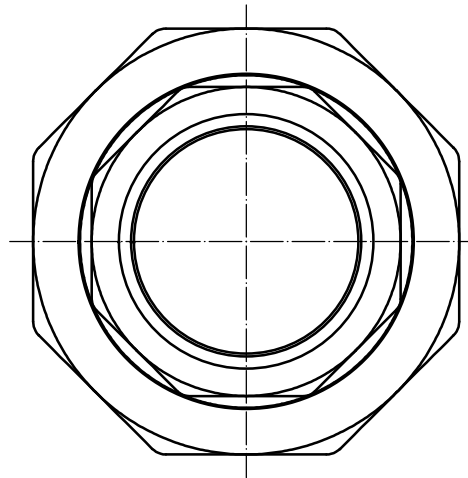


MSS -SP114 Standard Drawing

Unit Inch

Drawing Number	Size	A	B	C	D	E
UZFF1110200	1/8"	0.406	1.047	1.272	0.264	0.091
UZFF1120200	1/4"	0.535	1.165	1.449	0.331	0.091
UZFF1130200	3/8"	0.689	1.378	1.622	0.370	0.098
UZFF1140200	1/2"	0.835	1.496	1.736	0.441	0.098
UZFF1150200	3/4"	1.047	1.772	1.969	0.512	0.118
UZFF1160200	1"	1.307	2.150	2.091	0.598	0.130
UZFF1170200	1 1/4"	1.654	2.646	2.272	0.681	0.142
UZFF1180200	1 1/2"	1.890	2.976	2.421	0.717	0.150
UZFF1190200	2"	2.362	3.445	2.756	0.768	0.169
UZFF11A0200	2 1/2"	2.862	4.157	3.236	0.945	0.209
UZFF11B0200	3"	3.488	4.984	3.516	0.992	0.228
UZFF11C0200	4"	4.488	6.228	3.878	1.094	0.260



Dimensional Tolerance of Casting (GB/T6414-1999 CT-6)

Size	0~0.394	0.394~0.630	0.630~0.984
Tolerance	±0.010	±0.0106	±0.0114
Size	0.984~1.575	1.575~2.480	2.480~3.937
Tolerance	±0.013	±0.014	±0.015
Size	3.937~6.299	6.299~9.843	9.843~15.748
Tolerance	±0.017	±0.020	±0.022

3	UZFF11X02-03	CU-Z FF 3#	1	304/316
2	UZFF11X02-02	CU-Z FF 2#	1	304/316
1	UZFF11X02-01	CU-Z FF 1#	1	304/316
NO.	Drawing Number	Name	Qty	Material

Design Standards

1.Materials: Certified to ASTM A351/A351M

2.Thread: Certified to ASME B1.20.1-1983

3.Casting parts Tolerance:Certified to GB/T6414-1999 CT-6

				Union (Casting)		UZFF11X02-00 304/316	
Mark		File number	Signature	Date			
Drawn	Dong Ningkang	2020.3.27	Standardization		Edition	A	View Angle
Design	Dong Ningkang	2020.3.27			Weight		LTS
Reviewed					1.5:1		
Stand			Approve		 GUARDIANMADE (VIETNAM) CO.,LTD		
					Phase Marker	Product Standard	
						MS SP-114	