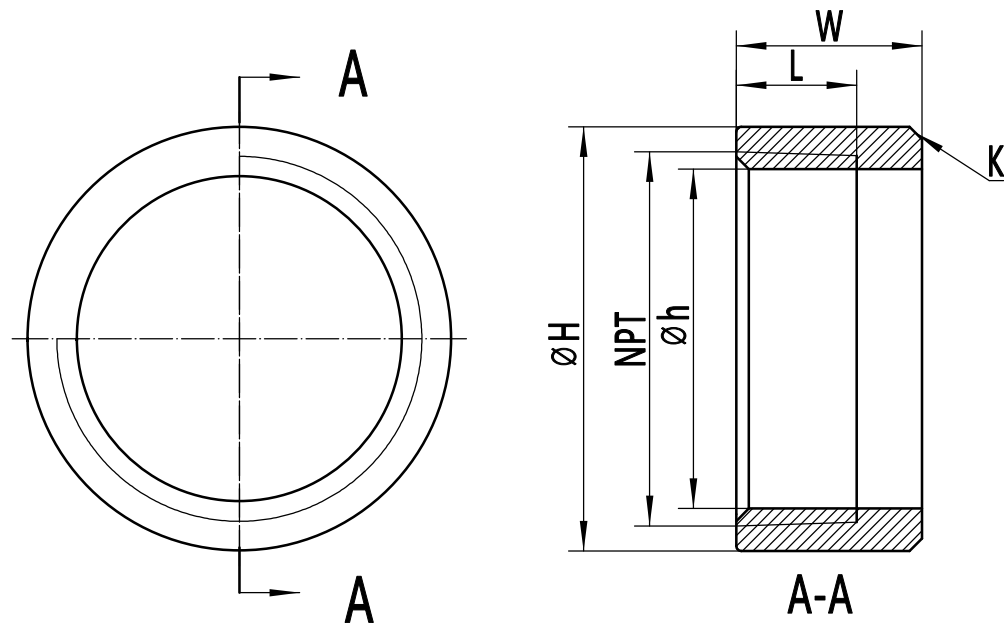


MSS -SP114 Standard Drawing

Unit Inch

Size	øH	øh	W	L	K
1/8"	0.752	0.327	0.512	0.264	C0.039
1/4"	0.850	0.425	0.512	0.331	C0.039
3/8"	1.024	0.559	0.591	0.370	C0.039
1/2"	1.213	0.693	0.709	0.441	C0.059
3/4"	1.476	0.898	0.768	0.512	C0.059
1"	1.783	1.130	0.827	0.598	C0.059
1 1/4"	2.165	1.469	1.024	0.681	C0.079
1 1/2"	2.441	1.705	1.083	0.717	C0.079
2"	2.972	2.177	1.208	0.768	C0.098
2 1/2"	3.327	2.626	1.457	0.945	C0.098
3"	4.016	3.224	1.614	0.092	C0.118
4"	5.098	4.127	1.850	1.094	C0.118



Dimensional Tolerance of Casting (GB/T6414-1999 CT-6)			
Size	0~0.394	0.394~0.630	0.630~0.984
Tolerance	±0.010	±0.0106	±0.0114
Size	0.984~1.575	1.575~2.480	2.480~3.937
Tolerance	±0.013	±0.014	±0.015
Size	3.937~6.299	6.299~9.843	9.843~15.748
Tolerance	±0.017	±0.020	±0.022

Design Standards

1.Materials: Certified to ASTM A351/A351M

2.Thread: Certified to ASME B1.20.1-1983

3.Casting parts Tolerance:Certified to GB/T6414-1999 CT-6

				Half Coupling (Casting)			2SPU11X02		
							304/316		
Mark		File number	Signature	Date	Edition	A	View Angle	Phase Marker	Product Standard
Drawn	Dong Wengiang	2020.4.29	Standardization		Weight		LTS	1:1.5	MS SP-114
Design	Dong Wengiang	2020.4.29			GUARDIANMADE (VIETNAM)				
Reviewed					CO.,LTD				
Stand		Approve							