

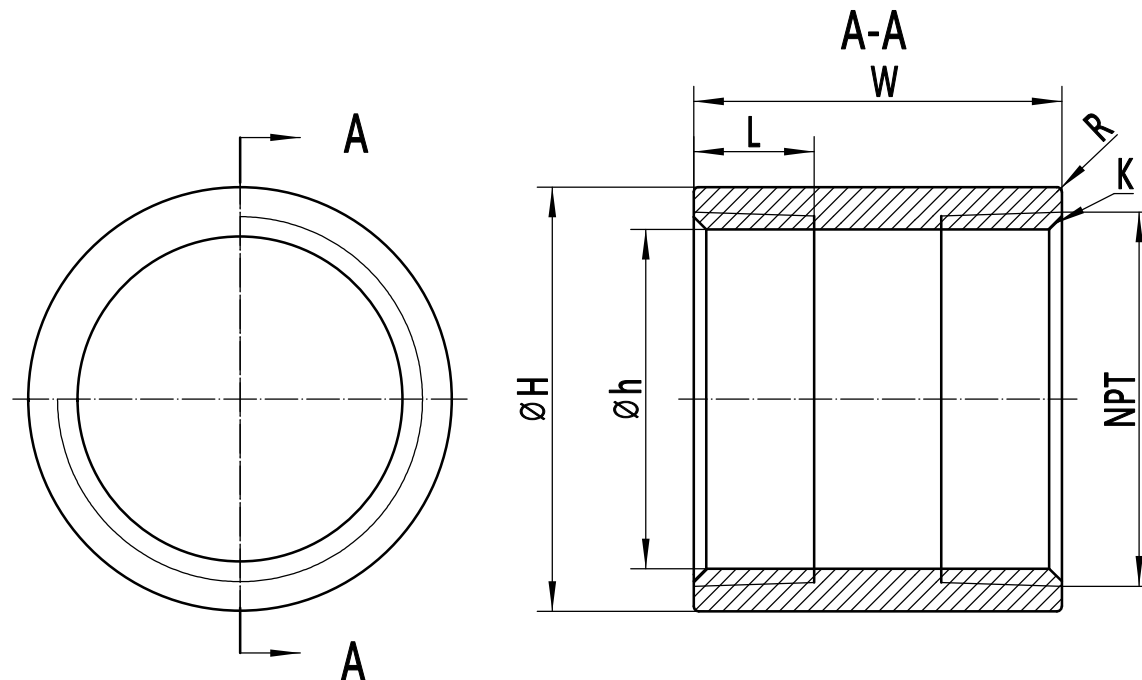
MSS -SP114 Standard Drawing

Unit Inch

Size	ØH	Øh	W	L	R	K
1/8"	0.752	0.326	1.012	0.264	0.020	C0.039
1/4"	0.850	0.425	1.012	0.331	0.020	C0.039
3/8"	1.024	0.551	1.130	0.370	0.039	C0.039
1/2"	1.213	0.677	1.398	0.441	0.039	C0.059
3/4"	1.476	0.870	1.516	0.512	0.039	C0.059
1"	1.783	1.106	1.634	0.598	0.039	C0.079
1 1/4"	2.165	1.457	2.012	0.681	0.059	C0.079
1 1/2"	2.441	1.693	2.134	0.717	0.059	C0.079
2"	2.972	2.161	2.520	0.768	0.059	C0.079
2 1/2"	3.327	2.555	2.886	0.945	0.039	C0.098
3"	4.016	3.181	3.201	0.992	0.079	C0.118
4"	5.098	4.169	3.701	1.094	0.079	C0.118

Design Standards

- 1.Materials: Certified to ASTM A351/A351M
- 2.Thread: Certified to ASME B1.20.1-1983
- 3.Casting parts Tolerance:Certified to GB/T6414-1999 CT-6



Dimensional Tolerance of Casting (GB/T6414-1999 CT-6)			
Size	0~0.394	0.394~0.630	0.630~0.984
Tolerance	±0.010	±0.0106	±0.0114
Size	0.984~1.575	1.575~2.480	2.480~3.937
Tolerance	±0.013	±0.014	±0.015
Size	3.937~6.299	6.299~9.843	9.843~15.748
Tolerance	±0.017	±0.020	±0.022

				COUPLING Casting		1SPU11X02	
						304/316	
Mark		File number	Signature	Date	Edition	A	View Angle
Drawn	Dong Ningtang	2020.4.29	Standardization		Weight	LTS	1.5:1
Design	Dong Ningtang	2020.4.29			Phase Marker		Product Standard
Reviewed					GUARDIANMADE (VIETNAM) CO.,LTD		
Stand		Approve					