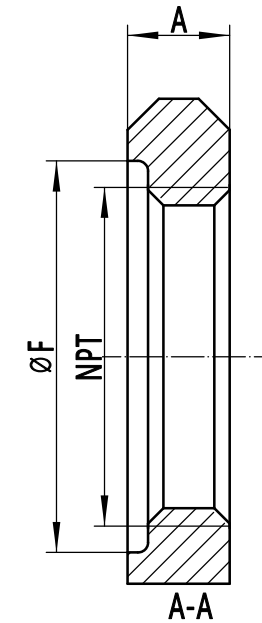
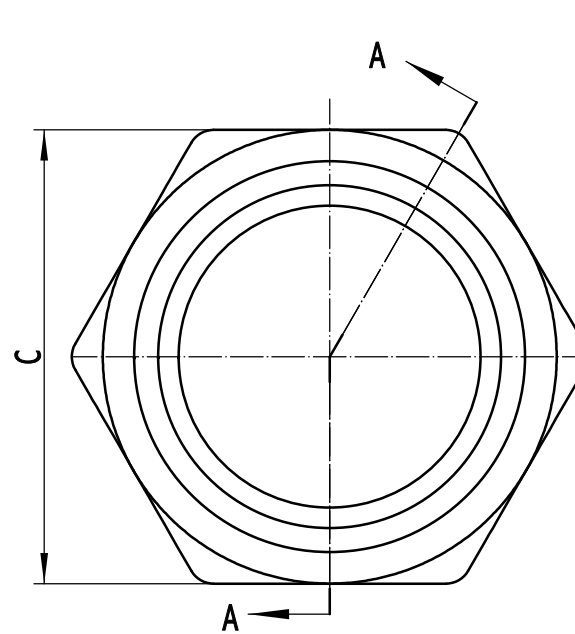


MSS -SP114 Standard Drawing

Unit Inch

Size	A	C	F
1/8"	0.205	0.689	0.512
1/4"	0.264	0.839	0.673
3/8"	0.295	1.000	0.787
1/2"	0.323	1.181	0.984
3/4"	0.350	1.429	1.240
1"	0.394	1.752	1.512
1 1/4"	0.433	2.098	1.870
1 1/2"	0.480	2.350	2.130
2"	0.543	2.882	2.642
2 1/2"	0.602	3.858	3.193
3"	0.681	4.618	3.850
4"	0.811	5.787	5.012



Dimensional Tolerance of Casting (GB/T6414-1999 CT-6)

Size	0~0.394	0.394~0.630	0.630~0.984
Tolerance	±0.010	±0.0106	±0.0114
Size	0.984~1.575	1.575~2.480	2.480~3.937
Tolerance	±0.013	±0.014	±0.015
Size	3.937~6.299	6.299~9.843	9.843~15.748
Tolerance	±0.017	±0.020	±0.022

Design Standards

- 1.Materials: Certified to ASTM A351/A351M
- 2.Thread: Certified to ASME B1.20.1-1983
- 3.Casting parts Tolerance:Certified to GB/T6414-1999 CT-6

				Locking Nut (Casting)			00LN11X02		
							304/316		
Mark		File number	Signature	Date	Edition	A	View Angle	Phase Marker	Product Standard
Drawn	Dong Ningkang	2020.4.22	Standardization						
Design	Dong Ningkang	2020.4.22			Weight		LTS	2:1	MS SP-114
Reviewed					GUARDIANMADE (VIETNAM) CO.,LTD				
Stand			Approve						