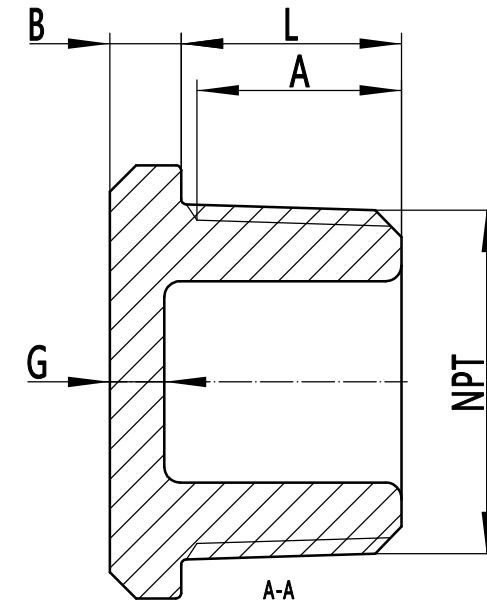
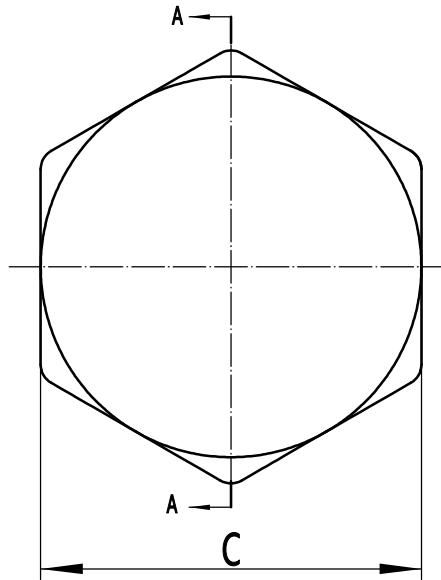


Unit Inch

Size	A	B	C	L	G
1/8"	0.394	0.154	0.500	0.433	—
1/4"	0.453	0.154	0.618	0.512	—
3/8"	0.492	0.177	0.681	0.551	—
1/2"	0.571	0.209	0.870	0.630	0.173
3/4"	0.642	0.236	1.201	0.701	0.181
1"	0.768	0.268	1.429	0.827	0.207
1 1/4"	0.815	0.295	1.760	0.913	0.228
1 1/2"	0.846	0.323	2.000	0.945	0.246
2"	0.894	0.354	2.480	0.992	0.263
2 1/2"	1.083	0.394	2.933	1.201	0.296
3"	1.142	0.413	3.858	1.260	0.317
4"	1.232	0.500	4.587	1.390	0.384



Dimensional Tolerance of Casting (GB/T6414-1999 CT-6)			
Size	0~0.394	0.394~0.630	0.630~0.984
Tolerance	±0.010	±0.0106	±0.0114
Size	0.984~1.575	1.575~2.480	2.480~3.937
Tolerance	±0.013	±0.014	±0.015
Size	3.937~6.299	6.299~9.843	9.843~15.748
Tolerance	±0.017	±0.020	±0.022

Design Standards

- 1.Materials: Certified to ASTM A351/A351M
2.Thread: Certified to ASME B1.20.1-1983
3.Casting parts Tolerance:Certified to GB/T6414-1999 CT-6

						Hexagon Plug (Casting)				00HP11X02			
Mark			File number	Signature	Date								
Drawn	Dong Ningfang	2020.3.17	Standardization			Edition	A	View Angle		Phase Marker			Product Standard
Design	Dong Ningfang	2020.3.17				Weight		LTS	2:1				MS SP-114
Reviewed						 GUARDIANMADE (VIETNAM) CO.,LTD							
Stand			Approve										