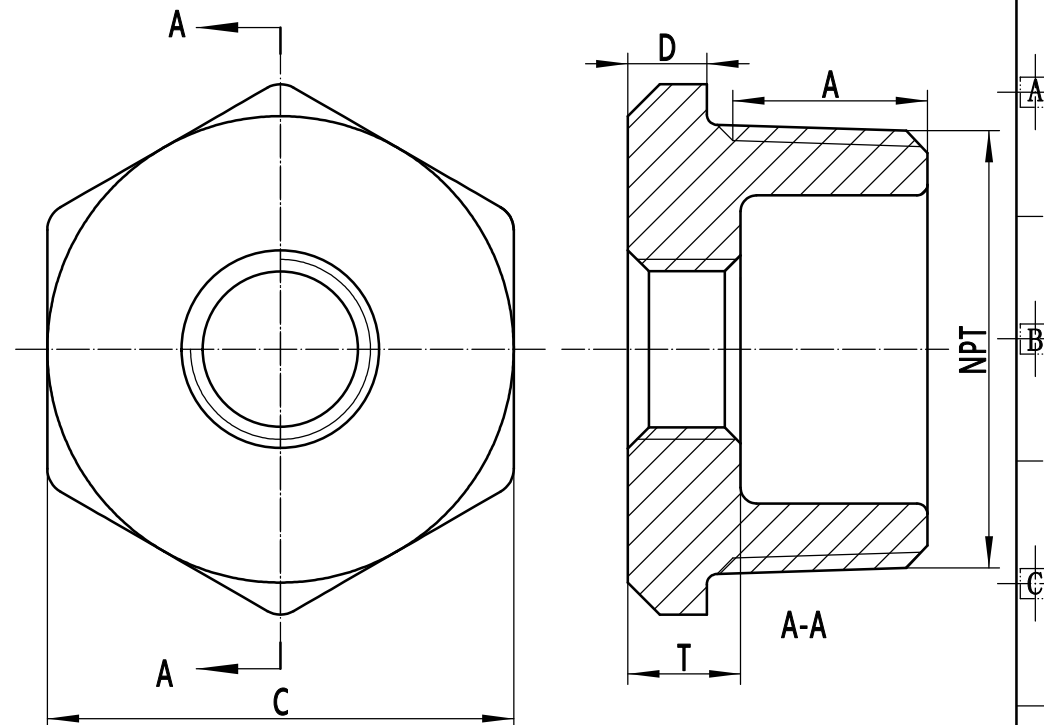


MSS -SP114 Standard Drawing

Unit Inch

Size	A	D	T	C
1/4**1/8"	0.461	0.142	0.276	0.591
3/8**1/8"	0.512	0.173	0.276	0.681
3/8**1/4"			0.413	
1/2**1/8"	0.571	0.209	0.276	0.870
1/2**1/4"			0.413	
1/2**3/8"			0.421	
3/4**1/8"	0.630	0.236	0.276	1.201
3/4**1/4"			0.413	
3/4**3/8"			0.421	
3/4**1/2"			0.543	
1**1/8"	0.768	0.268	0.276	1.362
1**1/4"			0.413	
1**3/8"			0.421	
1**1/2"			0.543	
1**3/4"			0.563	
1 1/4**1/8"	0.823	0.295	0.276	1.740
1 1/4**1/4"			0.413	
1 1/4**3/8"			0.421	
1 1/4**1/2"			0.543	
1 1/4**3/4"			0.563	
1 1/4**1"			0.693	
1 1/2**1/8"	0.823	0.323	0.276	1.988
1 1/2**1/4"			0.413	
1 1/2**3/8"			0.421	
1 1/2**1/2"			0.543	
1 1/2**3/4"			0.563	
1 1/2**1"			0.693	
1 1/2**1 1/4"			0.720	

Size	A	D	T	C
2**1/8"	0.894	0.354	0.276	2.480
2**1/4"			0.413	
2**3/8"			0.421	
2**1/2"			0.543	
2**3/4"			0.563	
2**1"			0.693	
2**1 1/4"	1.071	0.394	0.720	2.992
2**1 1/2"			0.732	
2 1/2**1/2"			0.543	
2 1/2**3/4"			0.563	
2 1/2**1"			0.693	
2 1/2**1 1/4"			0.720	
2 1/2**1 1/2"			0.732	
2 1/2**2"			0.772	
3**1/2"	1.130	0.421	0.543	3.488
3**3/4"			0.563	
3**1"			0.693	
3**1 1/4"			0.720	
3**1 1/2"			0.732	
3**2"			0.772	
3**2 1/2"	1.264	0.500	1.154	4.614
4**1"			0.693	
4**1 1/4"			0.720	
4**1 1/2"			0.732	
4**2"			0.772	
4**2 1/2"			1.154	
4**3"			1.213	



Dimensional Tolerance of Casting
(GB/T6414-1999 CT-6)

Size	0~0.394	0.394~0.630	0.630~0.984
Tolerance	±0.010	±0.0106	±0.0114
Size	0.984~1.575	1.575~2.480	2.480~3.937
Tolerance	±0.013	±0.014	±0.015
Size	3.937~6.299	6.299~9.843	9.843~15.748
Tolerance	±0.017	±0.020	±0.022

Design Standards

- 1.Materials: Certified to ASTM A351/A351M
- 2.Thread: Certified to ASME B1.20.1-1983
- 3.Casting parts Tolerance:Certified to GB/T6414-1999 CT-6

				Bushing (Casting)		00HB11XX2	
						304/316	
Mark		File number	Signature	Date	Edition	A	View Angle
Drawn	Dong Ningqiang	2020.4.7	Standardization		Weight	LTS	2:1
Design	Dong Ningqiang	2020.4.7					
Reviewed							
Stand		Approve			GUARDIANMADE (VIETNAM) CO.,LTD		

